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**SOUNDAMP VIBRATION SHEET INSTALLATION INSTRUCTIONS**

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**Caution:** *Soundamp should be stored only in its original packaging in a horizontal position and must be protected from freezing during storage and after application until thoroughly cured, approximately 24 hours.*

**Step 1:** Clean surface. Be sure to remove all oil, loose paint, scale, dirt, or other foreign material. Soundamp should only be applied when the ambient and substrate temperature is 70 to 80 degrees Fahrenheit.

**Step 2:** Soundamp should be applied to the surface of the substrate with a roller that can exert pressure to ensure an even bond between the PSA on the damping sheet and the substrate.

**Step 3:** During curing, the ambient temperature should be between 70 and 80 degrees Fahrenheit. Once curing process is complete, both the damping sheet and the PSA adhesive should withstand temperatures between -22 and 248 degrees Fahrenheit.

**Step 4:** In outdoor applications sealing the Soundamp is not necessary but may help preserve the damping sheet.

**Shelf Life:** Unopened packages should last up to six months if stored between 32 and 86 degrees Fahrenheit.